

technical datasheet

General description

Very high performance adhesive available in clear or black for use on painted, some varnished and other smooth surfaces.

It has a medium open time and the high viscosity makes it suitable for gap filling and porous substrates.

Technical characteristics

Adhesive type: Synthetic polymer based hotmelt

Colour: Clear and Black available

Molten tack: Medium

	12mm	15mm	43mm	СТ	Bulk
Form	11.5mm x 250mm				
Sticks per kilo (approx)	40				
Carton quantity	5kg				
Pallet weight:	500kg				
Suggested application temperature	195°C				
Brookfield viscosity (POW-12-VISC) spindle 27	12000 cps				
Ring & ball softening point (ASTM E28)	86°C				
Heat resistance (BS5350 Part H3)	75°C				
Open time	Medium				
Low temperature flexibility (tg)	-30°C				
Applicators or hotmelt system	▼ Tec 150-12 □ Tec 150-12LM ▼ Tec 175-12 □ Tec 250-12 □ Tec 250-12LM ▼ Gastec 100 ▼ Gastec 300 ▼ Gastec 500 ▼ Tec 810-12 □ Tec 810-12LM	☐ Tec 810-15 ☐ Tec 810-15LM	Tec 3150-43 Tec 3150-43LM Tec 3200-43 Tec 6100-43 Tec 6300-43 Tec 7100-43 Tec 7300-43	Tec 1050	Bulk tank Spray Jet Slot coater Roller PUR system

F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).

Filename : 246 TDS 1 of 2 Date : 20/7/2012

High delivery, low viscosity, long open time. Product assembly adhesive.	Tecbond Reference	Description	12mm	15mm	43mm	СТ	Bulk
1942 Product assembly adhesive for wood and many plastics. Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. 225 Medium viscosity multipurpose adhesive. 226 Economical, clear, general purpose adhesive. 227 Economical, clear, general purpose adhesive. 228 Coloured 229 Economical, clear, general purpose adhesive. 230 Coloured, medium open time, general purpose adhesive. 231 Bitter 232 Multicolour, Red, Green, Silver, Gold, Silver, Red, Yellow. 232 Glitter 233 Multicolour, Red, Green, Silver, Gold, Silver, Red, Yellow. 234 Multicolour, Red, Green, Silver, Gold. 240 High delivery, long open time, multipurpose, clear adhesive. 246 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 246 Long open time product assembly adhesive for smooth and shiny surfaces. 247 High heat resistant, medium open time, product assembly adhesive. 248 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 249 Aligh viscosity, fast setting, white adhesive. 240 General purpose spray adhesive. 241 High viscosity, fast setting, white adhesive. 242 Aligh viscosity, fast setting, white adhesive. 243 Aligh viscosity, fast setting, white adhesive. 244 High viscosity, fast setting, white adhesive. 245 High delivery, high performance, spray adhesive. 246 Lill pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 247 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 248 High temperature resistant multipurpose polyamide adhesive. 249 High temperature resistant multipurpose polyamide adhesive. 250 High temperature resistant multipurpose polyamide adhesive. 260 High temperature Robertial Heat & chemical resistant bonds, figid bond, once set does not reactivate with heat.	5	High delivery, low viscosity, long open time. Product assembly adhesive.	•		•	•	•
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	LM44	Lowmelt, fast setting, high performance, white adhesive.	•		•		

Storage Store in a clean dry place at temperatures between 5°C and 30°C with boxes closed. Do not expose to direct sunlight or

localised heat sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

removed.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require

any further information on our adhesives please contact your nearest distributor.





Filename : 246 TDS 2 of 2 Date : 20/7/2012